



BATCH PRE-EXPANDERS

SUITABLE FOR BLOCK AND SHAPE MOULDING MACHINES, THEY EXPAND RAW MATERIAL IN BATCHES WITH MAXIMUM EFFICIENCY AND UNIFORMITY ACHIEVING DENSITIES, IN FIRST EXPANSION, BETWEEN 100 AND 12 g/l.

ADVANTAGES

MANUFACTURING OF EXCELLENCE

- In-house start-up and test
- Uniform distribution of steam guaranteed by "Wedge wire" working surfaces made in stainless steel
- Electrical and mechanical safety systems for overpressure prevention
- Fast machine cleaning achieved through:
 - wide inspection doors for fluidized bed dryer access
 - fully opening inspection doors leading to the expansion chamber
 - bottom working surface divided in sections
- Solid and compact structure, built to guarantee maximum resistance, stability and safety for operators
- Designed to facilitate access to all components

SUPERVISION AND CONTROL

- User friendly interface with synoptic overview of process status displayed over the machine's graphic layout
- Real time monitoring of pressure values
- Process indicators displayed over the machine's graphic layout for a rapid resolution of failures / stops
- Double electronic control of temperature and pressure values (inside steam plant and expansion chamber)
- Updated machine library containing calendar of events, diagnostic messages and previous working cycles with relevant process data and graphs

CONNECTIVITY

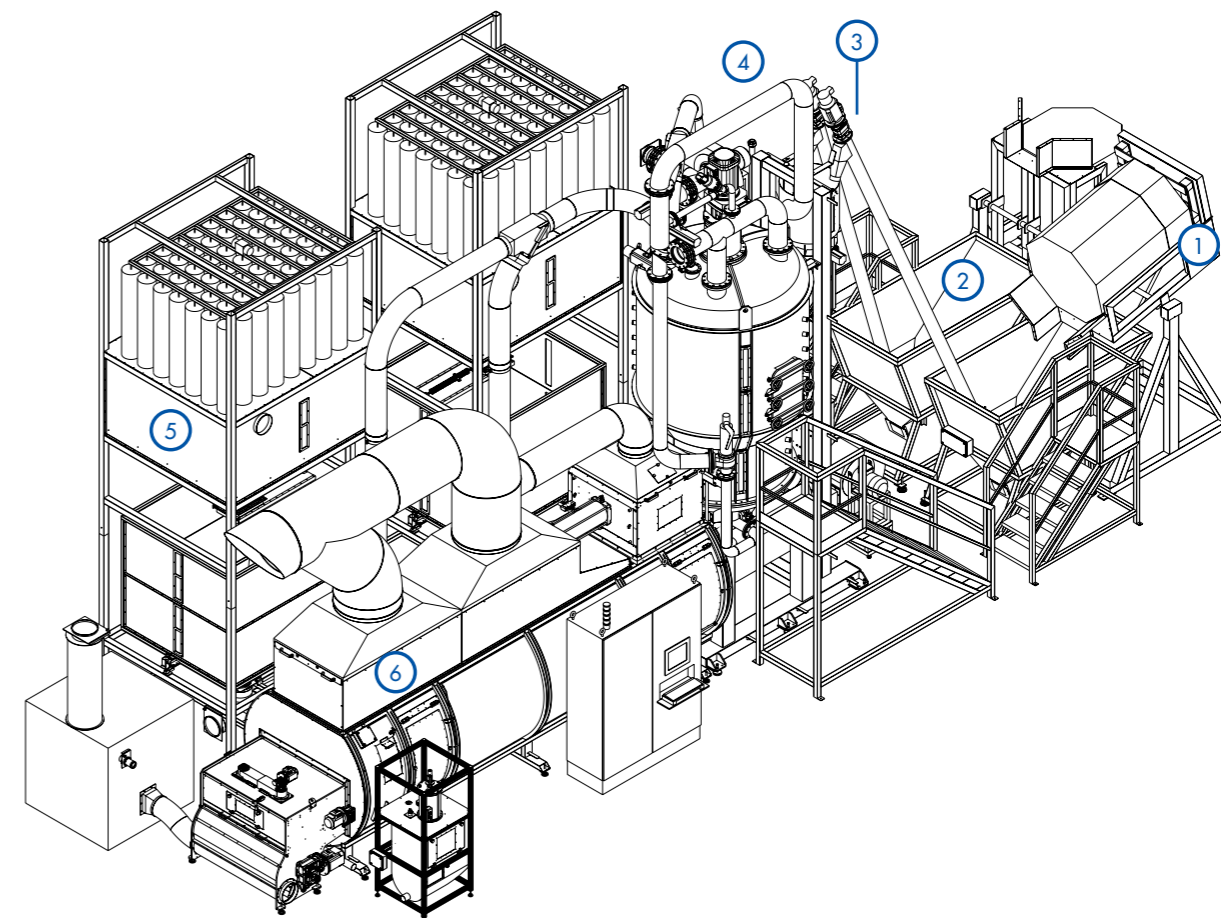
- Possibility of connection to local network, interface with enterprise management system and centralized control of any devices / plant connected to the machine
- Download and export of process data in the main commercial formats
- Remote control and monitoring
- Remote assistance software

OUTSTANDING PERFORMANCE

- **High efficiency process** with **low residual moisture** content
- **Wide range of densities achievable:** from 100 g/l up to 8 g/l by second expansion
- **Homogeneous expansion without grinds:** expansion chamber designed to guarantee a uniform distribution of steam and raw material
- **Reduced cycle time:** loading-unloading groups designed to guarantee fast material flows
- **Full wipe down in less than 15 min**
- **Constant quality** over time thanks to the accurate automatic dosing system of raw material, to process parameters control and to automatic density correction system

FLEXIBILITY

- Wide range of configurations of recipes and process parameters (pressure, temperature, mixer speed, cycle time, etc.)
- Fully automatic working cycle with possibility of real time variation of parameters
- Customized library for storage and quick upload of recipes and relevant process data concerning previous working cycles
- Supervision system with level of access to be configured for different users



COMPONENTS UPON REQUEST

- | | |
|---|--------------------------------------|
| 1. RAW MATERIAL AUTOMATIC FEEDING SYSTEMS | 4. DEVICE FOR COLORED EPS PRODUCTION |
| 2. DOUBLE FEEDING SYSTEM | 5. SECOND EXPANSION UNIT |
| 3. AUTOMATIC CLEANING OF WEIGHING UNIT | 6. PENTANE GAS RECOVERY SYSTEM |



Model	Pre-expander height (mm)		Expansion chamber dimensions		Production (kg/h)						Consumptions		
	Std	with 2° exp.on	Ø (mm)	Vol (m³)	Density						Steam (kg/h)	Air (m³/min)	Installed power (kW)
					12 g/l	15 g/l	20 g/l	25 g/l	30 g/l	8 (*) g/l			
PE910D	4.800	6.000	950	1	420	510	650	680	620	280	100/180	0,2 - 0,4	22
PE915D	5.500	6.000	1.050	1,5	600	720	980	1.100	760	400	150/200	0,3 - 0,5	25
PE925D	5.500	6.400	1.300	2,5	900	1.150	1.600	1.800	1.200	680	200/300	0,4 - 0,6	30
PE940D	5.950	6.500	1.600	4,2	1.500	2.000	2.800	3.000	2.200	1.200	300/400	0,5 - 0,8	38
PE960D	7.000	7.000	2.000 1.600	6,2	2.000	2.500	3.400	4.200	3.000	1.800	400/500	0,6 - 1,0	48

(*) Only with second expansion

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